



Product Range

IGP-DURA® –
the quality brand for
high-grade and
attractive powder coatings



Powerful Solutions.

The right powder paint system for every application

Exterior Facades

IGP-HWF 3001

59 Series

Highly weather-resistant, for facades, with increased UV-resistance and low curing temperatures

IGP-DURA[®]face

52, 58 Series

Free of TGIC, polyester-powder, for facades, approved by GSB/Qualicoat

80 Series

Polyurethane powder, for facades, especially suitable for exhalating substrates, approved by GSB/Qualicoat

Exterior Industrial

IGP-DURA[®]pol

62, 64 Series

TGIC-free polyester powder, for industrial applications, in different gloss levels, structures and effects

IGP-DURA[®]than

81 Series

Polyurethane powder, for decorative and industrial applications

Interior

IGP-DURA[®]pox

02 Series

Epoxy powder, with a very good resistance to chemicals

03 Series

Epoxy powder, with a very good chemical resistance, low curing temperatures

IGP-DURA[®]mix

31, 33, 34, 37 Series

Polyester-epoxy mixed powder in different gloss levels, structures and effects. Thin-film coating powder on demand.

Specialities

IGP-KORROPRIMER

10 Series

Anticorrosion primer, C5I long, C5M long and the Ü-sign in system design

IGP-DURA[®]cryl

40 Series

Compatible, weather resistant acrylic powder with exceptional anti-graffiti properties (test certificate Dr. Kupfer)

IGP-DURA[®]soft

45 Series

Compatible acrylic powder with special soft texture

IGP-THERMOFER

63 Series

Weather-resistant polyester powder coating for expressive patterns (thermo transfer printing technology)

IGP-UVtec

90 Series

Speciality suitable for MDF and metallic substrates with UV radiation hardening

Standard qualities and surface-aspects

Code	Surface	Gloss Level	Effect	HWF	DURA®				DURA®		DURA®					KORRO-PRIMER	DURA®			THERMO-FER	UVtec
				3001	face				pol	than	pox		mix					cryl	soft		
				59	52	58	80	62	64	81	02	03	31	33	34	37	10	40	45	63	90
09 A	Smooth	Gloss			>85	>85	>85	>85			>85	>85	>85		>85		>85				
07 A	Smooth	Silk gloss		75		75	75		75		75		75		75		75				
05 A	Smooth	Silk matt							50						50						
04 A	Smooth	Silk matt														40					
03 A	Smooth	Matt		30		30	30		30						30			30			
02 A	Smooth	Matt							20		20				20		20				
01 A	Smooth	Dull Matt									10								10		
09 B	Smooth	Gloss	Transparent				>85			>85					>85						
05 B	Smooth	Silk matt	Transparent				50														
04 B	Smooth	Matt	Transparent													40				40	
03 B	Smooth	Matt	Transparent	30																	
09 D/L	Smooth	Gloss	Metallic*	>85							>85		>85								
07 D/L	Smooth	Silk gloss	Metallic*										75								
03 D/L	Smooth	Matt	Metallic*												30						
09 E	Smooth	Gloss	Pearl mica			>85							>85								
07 E	Smooth	Silk gloss	Pearl mica	75		75	75						75					75			
04 E	Smooth	Silk matt	Pearl mica													40					
03 E	Smooth	Matt	Pearl mica	30		30	30								30						
02 E	Smooth	Matt	Pearl mica												20						
01 E	Smooth	Dull Matt	Pearl mica																10		
1 SA	Fine structure	Silk gloss							•		•				•					•	
1 MA	Fine structure	Matt				•			•		•										•
2 SA	Coarse structure	Silk gloss							•		•				•					•	
2 MA	Coarse structure	Matt							•		•				•						
4 MA	Fine structure	Matt							•						•						
2 SE	Coarse structure	Silk gloss	Pearl mica						•						•					•	
1 ME	Fine structure	Matt	Pearl mica			•									•					•	

Other effects and structures on request.

Gloss data: Reflectometer values with 60°, according to ISO 2813.
Tolerances in accordance with corresponding technical data sheets.

● **Gloss determination:** by limit samples.

* **Metallic surfaces** should be provided with a transparent top coat.

Which powder coat for which product?

	Exterior Facades		Exterior Industrial		Interior		Specialities				
	IGP-HWF	IGP-DURA®face	IGP-DURA®pol	IGP-DURA®than	IGP-DURA®pox	IGP-DURA®mix	IGP-KORROPRIMER	IGP-DURA®cryl	IGP-DURA®soft	IGP-THERMOFFER	IGP-UVtec
Advertising Boards		•						•			
Agricultural Appliances			•	•							
Automobile Accessories (Inside)			•	•	•	•		•			
Automobile Accessories (Outside)	•	•									
Awnings		•									
Balcony Railings	•	•									
Banisters		•	•	•					•		
Bathroom Furniture						•				•	
Bicycles		•		•							
Blinds, Aluminium		•								•	
Boiler Lagging			•			•					
Bottles				•					•	•	
Catering Equipment						•					
Ceiling Tiles						•				•	
Cloakroom Equipment						•			•		
Dishwashing Machines						•		•	•		
Display Stands						•			•	•	
Drawer Guides						•					
Facade Technology	•	•					•				
Fittings, Water, Gas					•						
Frames		•		•		•					
Garden Furniture		•	•	•					•		
Gutters	•	•									
Hospital Furniture						•		•			
Household Appliances						•					
Kitchen Furniture						•		•	•	•	
Laboratory Equipment					•			•			
Lamps		•	•	•		•					
Lawnmowers			•	•							
Letterboxes		•									
MDF, Wood											•
Motorcycle Accessories		•	•	•							
Motor Housings		•	•	•							
Mountings						•					
Office Furniture, Accessories						•			•	•	
Outlet Fittings			•	•		•					
Radiators						•					
Refrigerators						•		•	•		
Roller Shutters, Aluminium		•									
Sanitary Equipment				•	•	•		•			
Shower Installations						•					
Shop Construction						•			•		
Steel Reinforcing Bars					•						
Toilet Boxes						•					
Tractor Cabins		•	•								
Washing Machines						•		•			
White Boards								•			
Window Sills/Profiles	•	•								•	
Winter Gardens, Steel, Aluminium		•		•			•				
Wire Goods						•					

This information is intended as a guide. The exact specific data and features of the individual coating powders are to be found in the detailed technical data sheets.

Our solutions for your coating problems

Demands in surface technology are steadily increasing. The IGP-DURA® range has the right solution for every problem.

IGP-DURA® – the quality trade-mark

IGP-DURA® sets new standards for high-quality and cost-effective coating powders and guarantees high retention of value. Innovation as motivation – aesthetic appeal as ambition.

Application fields and substrates

- For exterior and interior applications
- On aluminium, steel, galvanised substrates, heat-sensitive substrates such as MDF, wood, synthetics

Application and coating processes

- For Corona and Tribo
- Powder coating systems for horizontal and vertical equipment

Colours and surfaces

- Shades according to standards such as RAL, NCS and customer shades
- Standardised gloss levels: matt, dull matt, silk matt, silk gloss, gloss
- Standardised surfaces: smooth, fine and coarse structure, hammer effect

Special effects and specialities

- Transparent, metallic, pearl mica/mica bond, iron mica
- Soft touch effect

Marks of Quality and Approvals



Training and technical advice

- General and company-specific customer seminars
- Technical advice on optimising application of coatings and on operating procedures



USM U. Schärer Söhne AG, Münsingen



Tour Kupka, Paris (Photo Schmidlin)

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